

BULK ABRASIVE BLASTER MAINTENANCE SCHEDULE					
Item	Function Required	Daily	Weekly	Monthly	Quarterly
Blaster Vessel	Hydrostatic Test See Section 8.1	As required by state law and/or local authorities			
Blaster Vessel	Check for exterior damage (corrosion, dents, bulges) See Section 8.2	X			
Blaster Vessel	Check for interior damage (corrosion / pitting) See Section 8.3				X
Closure	Check component operation and condition See Section 8.4	Before every use			
Closure	Check camlock nut torque See Section 8.5		X		
Blast & Air Hoses	Check hoses for soft spots, wear, cracks, or leakage See Section 8.6	X			
Remote Control Hoses	Check hoses for soft spots, wear, cracks, or leakage See Section 8.6	X			
Remote Control Wires	Inspect wiring for bare spots, fraying, or cracks See Section 8.6	X			
Blast & Air Hose Couplings	Check for safety pins and whip checks See Section 8.7	X			
Hose Coupling Gaskets	Check for leaky air and blast hose gaskets See Section 8.8	X			
Blast Nozzle	Check blast nozzle threads and jacket and for leakage See Section 8.9	X			
Valves	Disassemble, inspect, and lubricate See Section 8.10				X
Personal Protective Equipment	Check condition of all personal protective equip See Section 3.9 and 8.11	X			
Warning Decals	Check the condition of warning decals See Section 0.0 and 8.12			X	
Vessel to Trailer Mount Bolts	Tighten to specified torque values See Section 8.14				X

BULK TRAILER MAINTENANCE SCHEDULE				
Item	Function Required	3 Months Or 3,000 miles	6 Months Or 6,000 miles	12 Months Or 12,000 miles
Brakes	Test that they are operational	Before every use		
Brake Adjustment	Adjust to proper operating clearance	X		
Brake Magnets	Inspect for wear and current draw		X	
Brake Linings	Inspect for wear and contamination			X
Brake Controller	Check for amperage and modulation		X	
Brake Cylinders	Check for leaks, sticking			X
Brake Lines	Inspect for cracks, leaks, kinks			X
Trailer Brake Wiring	Inspect wiring for bare spots, fray, etc.			X
Breakaway Systems	Check battery charge and switch operation	Before every use		
Hub/Drum	Check for abnormal wear or scoring See Section 8.15			X
Wheel Bearings & Cups	Inspect for corrosion or wear; clean and repack See Section 8.15			X
Seals	Inspect for leakage; replaced if removed See Section 8.15			X
Springs	Inspect for wear or loss of arch			X
Suspension Parts	Inspect for bending, loose fasteners, wear		X	
Hangers	Inspect welds			X
Wheel Nuts & Bolts	Tighten to specified torque values See Section 8.13	X		
Wheels	Inspect for cracks, dents, or distortion	X		
Tire Inflation Pressure	Inflate tires to mfg's specifications	Before every use		
Tire Condition	Inspect for cuts, wear, bulging, etc.	X		